



PRODUCT DESIGN AND DEVELOPMENT

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Speed Pac Tank Bag Back Pac



Fig. A

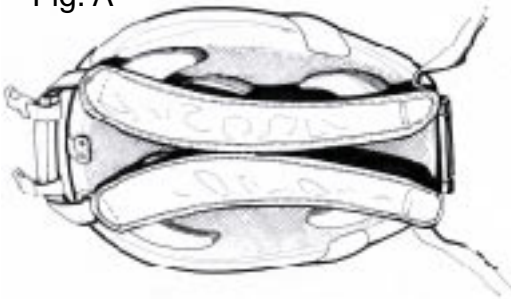


Fig. B

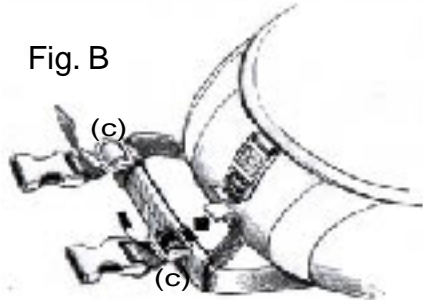


Fig. C

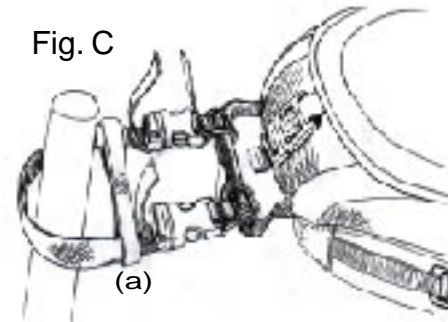
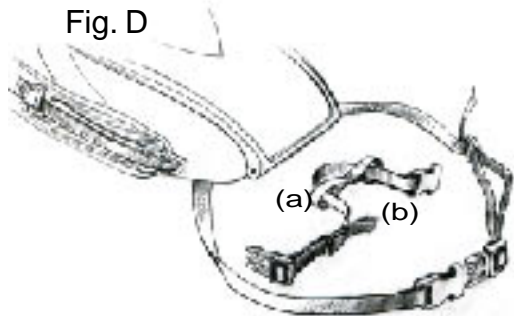


Fig. D



This kit transforms the Speed Pac into a motorcycle tank bag which can be mounted to most motorcycles and to some motorcycle rear fenders.

To mount the kit, follow these steps:

- 1. Pull the shoulder strap length adjustment fully tight and loop the excess adjustment strap through the "D" rings which are half way up the shoulder pad. Tie the excess strap around the "D" ring, or feed it back down through the "Tri-Glide adjustor" .
2. Turn the shoulder pads over toward the middle so the non-slip surface is facing out (Fig. A). An alternative is to neatly place the shoulder pads along side the Speed Pac (Fig C and D).
3. Attach the front attachment buckles to the Speed Pac handle: A. Remove the strap from the "tri-glide"(c), B. Loop the strap around the handle, C. Feed the strap back through the "tri-glide" (see black arrow, Fig B).
4. Carefully guide the long strap around the steering head. Make sure the strap does not interfere with any function of the steering gear, brake and clutch lines, etc. Place one of the "double-loops" (a) behind the steering head to keep the straps in place when you remove the Speed Pac (Fig C). Cut excess strap and burn end to prevent fraying.

Check for lock-to-lock steering clearance. If there is interference with the pack, (assuming the pack is oriented with the lid opening at the front), you may mount the pack with the opening at the rear.

When mounting the Speed Pac with the opening at the front, loop the waist strap under the rear portion of the tank or under the seat. Look for a clear space to pass it through. Buckle the waist strap and pull tight. Make sure straps do not pass around sharp edged components, moving parts of the steering or suspension system, or hot and vibrating engine or exhaust parts. If necessary, use the waist strap extension (b) to add length. The second "double-loop" may be used to help retain the extension to a frame component.

